

The embodiments of the invention in which an exclusive property or privilege is claimed are defined as follows:

1. A method of fabricating a device having at least two parts molded of different materials, comprising:

providing a mold cavity having at least three cavities, a first cavity defining a configuration of a first part of said device, a second cavity defining a configuration of a second part of said device and a third cavity defining a configuration of a third part of said device, said cavities initially being in flow communication with each other with flow communication between said first and third cavities being through said second cavity;

temporarily closing off said first and third cavities from said second cavity including closing flow communication between said first and third cavities;

injecting a first material into said second cavity to mold the second part of said device;

opening flow communication between said first and third cavities;

injecting a second material into said first and third cavities, said second material flowing between said first and third cavities through at least one portion of the second part of the device as molded wherein said at least one portion of said second part effectively defines a passageway for said second material between said first and second cavities to form said first and third parts of said device;

ejecting said device from the mold cavity whereby said device as molded has parts of different materials molded sequentially together.

2. The method of claim 1 wherein said device is a fastening device comprising a head portion, a neck portion and a fastening element, and a seal portion, said seal portion being molded of said first material in said second cavity, said head portion and said fastening element being molded of said second material in said first and third cavities, said neck portion being formed of said second material within and defined by a part of said seal portion.

3. The method of claim 2 wherein said first material is Santoprene® and said second material is Nylon®.

4. A molded fastener device comprising a molded rigid fastener part and a molded seal part;

said rigid fastener part having a head, a fastening element for fastening association with an aperture and a neck intermediate said head and said fastening element;

said seal part having a collar portion surrounding said neck and a flexible skirt portion extending radially outwardly from said collar portion;

said seal part being of a material different from the material of said rigid fastener part and said neck being formed within said collar.

5. The molded fastener device of claim 4 wherein said neck is cylindrical and has a planar bottom surface and wherein said fastener element includes a stem extending downwardly from the neck bottom surface for supporting upwardly and outwardly directed flexible prong elements, said collar portion of said seal extending from a bottom surface of said head substantially to the plane of said neck;

said device being adapted to fasten a first structure to a second structure, said first structure having an aperture with a periphery and of a diameter slightly greater than the diameter of said neck, but less than an inside diameter of said collar, wherein when said fastening device is in fastening

association with said structure, a bottom portion of said collar tends to be squeezed partly into and about the periphery of said aperture to enhance the sealing of the fastener with said first structure.

6. The fastener device of claim 4 wherein said first material is Santoprene® and said second material is Nylon®.

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